






Note: Follow paint company recommended procedures for new raw plastic bumpers.

New Primed Bumper Prep		
1		<p>Cleaning</p> <p>Clean part with soap and water, followed by a VOC compliant surface cleaner.</p>
2_A		<p>Surface Prep Hand</p> <p>Sand edges and other hard to reach areas using P400 flexible abrasive sheet until the surface is matte and all sheen has been removed.</p>
2_B		<p>Surface Prep Machine</p> <p>Sand remaining surfaces using P400 flexible abrasives on an orbital sander until the surface is matte and all sheen has been removed.</p>
3		<p>Re-clean</p> <p>Clean bumper surface with soap and water, followed by a VOC compliant surface cleaner.</p>
4		<p>Apply Top Coats</p> <p>Seal and paint bumper following paint company recommendations.</p>
<p>Visit www.3MCollision.com for more SOPs and videos</p>		

Product List	
<p>3M™ Car Wash Soap Concentrate, 1 gallon, PN 38377</p>	
<p>3M™ All Purpose Cleaner and Degreaser Concentrate, 1 gallon, PN 38350</p>	
<p>3M™ Flexible Abrasive Hookit™ Sheet, 5.5 in. x 6.8 in., P400, PN 34337</p>	
<p>3M™ Flexible Abrasive Hookit™ Foam Pad, PN 34349</p>	
<p>3M™ Orbital Sander, 3 in. x 4 in. Non-Vacuum, 10,000 RPM, PN 20331</p>	
<p>3M™ Accuspray™ Spray Gun Model HG14 Kit, 1.4mm, PN 16577</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Half Facepiece Respirator, PN 07182</p>	
<p>3M™ Lexa™ Protective Eyewear, PN 15200</p>	